

Helical Coil (STI) Thread Plug Gages



**Class "X" Tolerance
Precision Lapped**

NOMINAL SIZE	REGULAR TOOL STEEL			TiN COATED HIGH SPEED STEEL			HANDLES	
	MEMBERS		DOUBLE END 2B & 3B	MEMBERS		DOUBLE END 2B & 3B		
	GO 2B, 3B	NO GO 2B, 3B		GO 2B, 3B	NO GO 2B, 3B		NO.	PRICE
2-56	58.00	58.00	127.00	113.00	113.00	237.00	00	11.00
4-40	53.00	53.00	117.00	99.00	99.00	209.00	00	11.00
4-48	53.00	53.00	117.00	160.00	160.00	331.00	00	11.00
5-40	53.00	53.00	117.00	160.00	160.00	331.00	0	11.00
6-32	53.00	53.00	117.00	99.00	99.00	209.00	0	11.00
6-40	53.00	53.00	117.00	151.00	151.00	313.00	0	11.00
8-32	50.00	50.00	111.00	96.00	96.00	203.00	0	11.00
8-36	50.00	50.00	111.00	151.00	151.00	313.00	0	11.00
10-24	50.00	50.00	111.00	151.00	151.00	313.00	0	11.00
10-32	50.00	50.00	111.00	96.00	96.00	203.00	0	11.00
12-24	50.00	50.00	111.00	148.00	148.00	307.00	1	11.00
1/4-20	48.00	48.00	107.00	148.00	148.00	307.00	1	11.00
1/4-28	48.00	48.00	107.00	94.00	94.00	199.00	1	11.00
5/16-18	48.00	48.00	107.00	148.00	148.00	307.00	2	11.00
5/16-24	48.00	48.00	107.00	94.00	94.00	199.00	1	11.00
3/8-16	50.00	50.00	111.00	137.00	137.00	285.00	2	11.00
3/8-24	50.00	50.00	111.00	96.00	96.00	203.00	2	11.00
7/16-14	52.00	52.00	115.00	137.00	137.00	285.00	3	11.00
7/16-20	52.00	52.00	115.00	148.00	148.00	307.00	2	11.00
1/2-13	56.00	56.00	123.00	139.00	139.00	289.00	3	11.00
1/2-20	56.00	56.00	123.00	157.00	157.00	325.00	3	11.00
9/16-12	64.00	64.00	139.00	154.00	154.00	319.00	3	11.00
9/16-18	64.00	64.00	139.00	154.00	154.00	319.00	3	11.00
5/8-11	64.00	64.00	139.00	166.00	166.00	343.00	3	11.00
5/8-18	64.00	64.00	139.00	166.00	166.00	343.00	3	11.00
3/4-10	71.00	71.00	154.00	182.00	182.00	376.00	4	12.00
3/4-16	71.00	71.00	153.00	182.00	182.00	375.00	3	11.00

For class "W" pitch diameters – call Swanson.

For chrome plate (on regular steel only) – add 30%.